

Amendments to the Specifications

Change page 22, lines 10 to 25, as follows:

The present invention is not limited to a numerically controlled lathe having two tool rests, and is also applicable to a numerically controlled lathe having three or more tool rests, for example, to a numerically controlled lathe having two or three tool rests on the periphery of a spindle axis line as long as it includes the form of arrangement as described above. Moreover, the form of the tool rest is not limited to a comb-teeth shape and may be a turret shape. Further, the present invention is not limited to a numerically controlled lathe of a head stock moving type in which a head stock moves, and is also applicable to a numerically controlled lathe of a head stock fixed type in which the head stock is fixed on a bed. Still further, a numerically controlled lathe may have a guide bush in front of a head stock so ~~the~~ that the guide bush supports the tip of a work.